

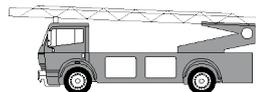
284-99

CV Texture Filler, ACR, transparent



A brand of BASF –
We create chemistry

Application:



firefighting truck, trams

Key Features:

- suitable on all Glasurit CV primer filler (PUR & EP)
- overcoatable with Topcoat 68 Line
- from fine to coarse textured effect application
- good sagging resistance
- quick drying properties
- to be tinted with 10% topcoat 68 line
- semi glossy

Remarks:

284-99 to be used as textured effect given filler (i. e. on EP 801- or PUR 284-), afterwards over coating with Topcoat 68 Line in requested color, for perfect color appearance it is necessary to tint 284-99 with 10% topcoat 68 line, same color as requested on top of 284-99. The substrate should be clean, free of dust, rust, oil and grease.

- Viscosity: high-viscous

Substrates

- = Very well suited
- = well suited
- = suited in some cases

Steel	Galvanized steel	Stainless steel	Aluminium	Anodized Aluminium	GRP / SMC	PP-EPDM	Glasurit CV - Primer	Glasurit CV - Primer Filler / Filler	Powder coating	Coil-coating	Plywood	Wood	OEM-Paintwork	Old paint work
					●			●●	●		●	●	●	●

Safety advice:

It cannot be ruled out that this product contains particles < 0.1 µm.

The products are suitable for professional use only.

2004/42/IIIB (c I)(540)346: The EU limit value for this product (product category: IIB.c I) in ready to use form is max. 540 g/l. The VOC content of this product is 346 g/l.

The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our products, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the products for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein are for general information purpose only; they may change without prior information and do not constitute the agreed contractual quality of the products (product specification). The latest version supersedes all previous versions. You can obtain the latest version from our website at www.glasurit.com or directly from your sales partner. It is the responsibility of the recipient of our products to ensure that any proprietary rights and existing laws and legislation are observed.

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Spreading rate	615 m ² /l at 1 µm
Solid Content	~ 73 % (RFU~75%)



Mixing Ratio	8 : 1 by volume
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Hardener	922-139, -138
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Reducer	352-91 CV
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Potlife at 20°C	1 h
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Application: **Compliant - gravity feed cup** **HVLP spray gun** **Suction cup** **Airless/ Airmix** **Pressure pot dbl.-pump**

Application pressure	0.5-1.5 bar
Material pressure	1-1.5 bar
Nozzle size	1.2-1.7
Number of coats	1-2
Flash off at 20°C	10-15 min
Film thickness	depends on textured effect

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Drying

Overcoatable

Tack-free

Ready for masking

Ready to assemble

Sandable

	Min.	Max.		
Object Temp. 20°C	60 min	72 h		24-36 h
Object Temp. 60°C	30 min			60-90 min

The textured effect can be influenced by distance to substrate, spray equipment, nozzle size, atomization and or material pressure. For colors with less hiding power: recommended to add reducer to 284-99 and pre-spray one or two coats flat, without textured effect (RP 1,4), afterwards use 284-99 (8:1 by volume) as textured filler + topcoat 68 line.

Pressure Pot:

Remark

- Atomization pressure: 0,5 - 1,5 bar
- Paint pressure: 1 - 1,5 bar
- Nozzle size: 1,7 - 2,5
- Spray coats: 1 - 2
- Flash off: 10 - 15 Min.

Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.

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