

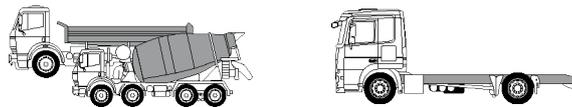
# 284-55

CV UHS Primer Filler PUR, white



A brand of BASF –  
We create chemistry

**Application:**



Vehicle manufacturing, chassis, transportation

**Key Features:**

- ultra High Solid 2K Primer Filler
- fast over coating
- white
- very good corrosion protection
- for usage on large or small areas
- over coating with topcoat 68 line

**Remarks:**

Steel: shot blasting acc standard grade of cleanliness SA 2 ½. The substrate should be clean, free of dust, rust, mill scale, old paintwork, oil and grease.

**Substrates**

- = Very well suited
- = well suited
- = suited in some cases

●●	Steel	Galvanized steel	Stainless steel	●	Aluminium		Anodized Aluminium		GRP / SMC		PP-EPDM		Glasurit CV - Primer		Glasurit CV - Primer Filler / Filler		Powder coating		Coil-coating		Plywood		Wood		OEM-Paintwork		Old paint work
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**Spreading rate** 600 m<sup>2</sup>/l at 1 µm

**Solid Content** ~ 78 %

**Safety advice:**

It cannot be ruled out that this product contains particles < 0.1 µm The products are suitable for professional use only.

**2004/42/IIB (c II)(540)331:** The EU limit value for this product (product category: IIB.c II) in ready to use form is max. 540 g/l. The VOC content of this product is 331 g/l.

The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our products, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the products for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein are for general information purpose only; they may change without prior information and do not constitute the agreed contractual quality of the products (product specification). The latest version supersedes all previous versions. You can obtain the latest version from our website at [www.glasurit.com](http://www.glasurit.com) or directly from your sales partner. It is the responsibility of the recipient of our products to ensure that any proprietary rights and existing laws and legislation are observed.

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## Handling



Minimum ambient temperature during application: +15°C, +3°C above dew-point temperature. Application with 2K mixing system recommended.



After adding hardener mix and stirr intensely with an agitator.



**Mixing Ratio** 3 : 1 by volume



**Hardener** 922-55 PRO



**Spray viscosity at 20°C** DIN 4: 23-28 s

**Potlife at 20°C** 1 h

Application:	Compliant - gravity feed cup	HVLP spray gun	Suction cup	Airless/ Airmix	Pressure pot dbl.-pump
<b>Application pressure</b>	bar	2.2-2.5		3-4	3-4
<b>Material pressure</b>	bar			150-200	0.8-1.2
<b>Nozzle size</b>		1.4-1.6		0.28	1.2-1.5
<b>Number of coats</b>		1.5-2		1.5-2	1.5-2
<b>Flash off at 20°C</b>	min	10-15		10-15	10-15
<b>Film thickness</b>	µm	60-70			

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**Drying**

**Overcoatable**

**Tack-free**

**Ready for masking**

**Ready to assemble**

**Sandable**

Min.      Max.

**Object Temp. 20°C**

1 h      72 h

**Object Temp. 60°C**

30 min

60 min

Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.

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