

# P-B-67

Spray body filler



A brand of BASF –  
We create chemistry

<b>Application:</b>	ProClass - undercoat solutions.
<b>Key Features:</b>	Efficient fine body filler - easy to spray. For applying on larger areas.
<b>Remarks:</b>	Stir well before use.

## Handling

### Product suitable on

- OEM parts with e-coat
- Old paintwork
- GRP / SMC



### Primer P-U-77 needed on bare

- Sheet steel

### Wipes and Primer P-U-77 needed on bare

- Galvanised sheet steel
- Aluminium



### Mixing Ratio

P-B-67  
1400 g



### Hardener

G-H-115  
50 ml



### Reducer

P-R-110  
up to max. 4 %



**Spray viscosity at 20°C**    DIN 4:

**Potlife at 20°C**                    25 min

## Safety advice:

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

**2004/42/II(b)(250)249:** The EU limit value for this product (product category: IIB.b) in ready-for-use form is max 250 g/litre of VOC. The VOC content of this product is 249 g/l.

The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our products, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the products for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein are for general information purpose only; they may change without prior information and do not constitute the agreed contractual quality of the products (product specification). The latest version supersedes all previous versions. You can obtain the latest version from our website at [www.glasurit.com](http://www.glasurit.com) or directly from your sales partner. It is the responsibility of the recipient of our products to ensure that any proprietary rights and existing laws and legislation are observed.

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Application:		Compliant gravity-feed spray gun	HVLP spray gun
<b>Application pressure</b>	<b>bar</b>	2-3	
<b>Nozzle pressure</b>	<b>bar</b>		0.7
<b>Nozzle size</b>		2.5-3	2.5-3
<b>Number of spray coats</b>			3-5
<b>Film thickness</b>	<b>µm</b>	150-300	



**Drying at 20°C** 3-4 h

**Drying at 60°C** 30 min



**Infrared (short wave)** 10 min



**Orbital sanding, dry**

P150 / P240 (use Guide Coat)

Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.

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