

# P-U-32

Filler, tintable



A brand of BASF –  
We create chemistry

<b>Application:</b>	ProClass - undercoat solutions.
<b>Key Features:</b>	Efficient filler - adhesion promoter. Efficient filler - sanding or wet-on-wet tintable filler. For tinting with Line 22 bases as colored filler.
<b>Remarks:</b>	Use with colours that have poor hiding power, Never use 22 Line mixing bases on their own, be sure to mix them with mixing clear P-T-20 first!

## Handling

### Product is suitable on

- OEM parts with e-coat
- Old paintwork
- GRP / SMC



### If bare metal areas are primed, the product can be used on

- Sheet steel
- Galvanised sheet steel
- Aluminium



### Mixing Ratio PreMix:

- 100 % by volume P-U-32
- 50 % by volume 22 Line (Mixing formula with P-T-20)

4:1:1



### Mixing Ratio

100 % by volume PreMix



### Hardener

25 % by volume P-H-230, -H-235



### Reducer

25 % by volume P-R-110, -R-120, -R-130



### Spray viscosity at 20°C

DIN 4: 18-20 s Potlife at 20°C 60 min

## Safety advice:

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

**2004/42/IIIB(c I)(540)530:** The EU limit value for this product ( product category: IIB.c I ) in ready to use form is max 540 g/litre of VOC. The VOC content of this product is 530 g/litres.

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BASF Coatings GmbH - Automotive Refinish Coatings Solutions Europe - Glasuritstrasse 1 - 48165 Münster - Germany

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## Application:



**Compliant gravity-feed  
spray gun**



**HVLP spray gun**

<b>Application pressure</b>	<b>bar</b>	2	
<b>Nozzle pressure</b>	<b>bar</b>		0.7
<b>Nozzle size</b>		1.6-1.8	1.7-1.9
<b>Number of spray coats</b>		2	
<b>Film thickness</b>	<b>µm</b>	40-60	



**Drying at 20°C** 4 h

**Drying at 60°C** 40 min



**Infrared (short wave)** 8 min



**Orbital sanding, dry**

P400-P500 (only after drying at 60°C or drying over night)

Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.

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