




P-C-94



Clear coat, silk mat



A brand of BASF –
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Application:	ProClass - Clear coat especially for 90 Line basecoat.
Key Features:	Efficient clear coat - silk mat. For repair of mat OEM finishes.
Remarks:	Mix with P-C-92 Clear coat, mat In order to achieve desired gloss level. P-C-94 must not be used in mixing shelves.

	2:1		
	Mixing Ratio	100 % by volume	P-C-94
	Hardener	50 % by volume	P-H-490 ProClass Topcoat hardener, mat
	Spray viscosity at 20°C	DIN 4: 18-22 s	
	Potlife at 20°C	2 h	

Application:	 Compliant gravity-feed spray gun	 HVLP spray gun
Application pressure	2 bar	
Nozzle pressure		0.7 bar
Nozzle size	1.3-1.4	1.3
Number of spray coats	2	
Flash off at 20°C	Flash off until mat after each spray coat and before baking. After the first spray coat, allow to flash off for 10 - 15 min, after the second spray coat for 15 - 20 min. Do not flash off for more than 25 min after each spray coat.	
Film thickness	40-50 µm	

Safety advice:

The products are suitable for professional use only.

It cannot be ruled out that this product contains particles < 0.1 µm.

2004/42/IIIB(e)(840)629: The EU limit value for this product (product category: IIB.e) in ready to use form is max 840 g/litre of VOC. The VOC content of this product is 629 g/litres.

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BASF Coatings GmbH - Automotive Refinish Coatings Solutions Europe - Glasuritstrasse 1 - 48165 Münster - Germany

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Drying at 20°C 8 h
Drying at 60°C 30 min



Infrared (short wave) 8 min

Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.

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