

55-

Basecoat metallics / solids, 55 Line variant for CV



A brand of BASF –
We create chemistry

Application: sign writing, busses, cabs (refurbishing), cabs (color change), boxes, busses (repair)

Key Features:

- suitable for large areas / surfaces
- good leveling
- excellent UV resistance
- good hiding power
- fast drying

Remarks: The complete color range for CV application is covered.
The substrate should be clean, free of dust, rust, oil and grease.
For large areas and higher temperatures the use of reducer 352-330 slow or 352-340 extra slow is recommended for better overspray absorption.

Handling



Substrates

Glasurit CV - Primer Filler / Filler
Spreading rate 115 m²/l at 1 µm
Solid Content ~ 25 %



Pressure pot dbl.-pump

Application pressure 1.8 - 2.5 bar
Nozzle size 0.8 - 1.1
Number of coats 2 + ½
Flash off at 20°C until mat

2:1 by volume



Reducer

352-315, -320



Spray viscosity at 20°C

DIN 4: 18-22 s

Safety advice:

It cannot be ruled out that this product contains particles < 0.1 µm.

The products are suitable for professional use only.

The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our products, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the products for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein are for general information purpose only; they may change without prior information and do not constitute the agreed contractual quality of the products (product specification). The latest version supersedes all previous versions. You can obtain the latest version from our website at www.glasurit.com or directly from your sales partner. It is the responsibility of the recipient of our products to ensure that any proprietary rights and existing laws and legislation are observed.

BASF Coatings GmbH - Automotive Refinish Coatings Solutions Europe - Glasuritstrasse 1 - 48165 Münster - Germany



03/2024

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Basecoat metallics / solids, 55 Line variant for CV



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Application:	 Compliant gravity-feed spray gun	 HVLP spray gun
Application pressure	2-2.5 bar	2 bar
Nozzle size	1.4	1.5
Number of spray coats	2 + ½	
Flash off at 20°C	until mat	
Film thickness	10-15 µm	



Drying at 20°C

Overcoatable

min. 10 min

max. 8 h

Tack-free

10 min

Ready for masking

30 min

Remark

Prespray one light spray coat, leave to flash off until mat. Then finish with one wet coat, leave to flash off until mat. Apply ½ spray coat (minimum distance to the panel: 50 cm) to match the effect. To achieve best technical performance of the paint system it is recommended to add 2% hardener 922-138 (or -136) to 55 line basecoat.

Please note: For automotive refinish, repair instructions of vehicle manufacturers, in particular regarding installed sensor technology, must always be observed in addition to the processing instructions given within this document.

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